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Tremendous Problems that Were Encountered and Had to Be Solved.

were confronted by a series of engineering prob- It was found necessary to build a 614 foot cirlems that could not be worked out on a basis of cular brick conduit under Chatham Square. The way here is divided into two circular iron tunnels, precedent. The undertaking was different from any-street surface there could not be disturbed, owing and passengers on the trains will have an opportunity thing else of the character that had ever been done, to the nexwork of wires, the conjunction of street- of judging of the difficulties encountered by the crowded streets in the world, skirting the foundar vehicular traffic

Tunnelled Through Sand.

of sewers, conduits, pipes and duets, was one that tunnelling. The material to be tunnelled through that the Columbus monument would be undermined was very fine sand, and a new method of boring in such a way that it would fall. On the contrary, had to be devised. It was a modification of the the Columbus monument was not disturbed a fracshield system used in tunnelling under rivers, and tion of an inch, although the subway passes directly the laboriousness of it may be imagined from the under it on the east side, three feet from the centre. fact that the maximum rate of work allowed the Separate tunnels were built, outside and under the ference with the water, gas, electric and telephone completion of but twelve feet per week.

encountered at the subway level at One Hundred was completed and braced. and Tenth street and Lenox avenue. Part of it was removed and three 42-Inch cast-fron pipes, running mont. Forty-second afreet and Park avenue, and unander the subway, were substituted. At One Hun- der the towering Times Building at Forty-second dred and Forty-ninth street and Railroad avenue, to street and Broadway. The foundations for these get a sewer under the subway, it became necessary buildings-that is, the bed rock on which the supto run it under tide level. This called for permanent porting columns are placed-is away below the level siphons, and two were built. This was the only instance were siphons were used.

In many places gigantic water and gas pipes were accountered that could not be moved to spaces under structure. or over the subway or parallel with it. Instead of miles of sewer were reconstructed, 7.21 miles along these big pipes many small ones were substituted and laid along the tunnel roof. When they were ready the water or gas was turned into them through connections with the main pipes, and the superfluous pipes were removed.

Trouble With Surface Lines.

The street railway lines gave endless trouble through out the work of construction. The common way of handling them where they could be removed to the sides of the street was to undermine them with tunnels extending from the curb to the middle of the street, place a concrete bed in these cross tunnels and build upon the concrete beds vertical trestles. These supported the tracks. Then the ground was excavated between the trestles.

One of the most interesting pieces of construction work along a plan not followed elsewhere was done with the five-track section in Forty-second street between Park avenue and Broadway. The excavation here was about thirty-five feet deep, and extended from ten to fifteen feet into rock.

Careful work was necessary wherever the "L" road was encountered. At Forty-second street and Sixth avenue, as hundreds of thousands of New Yorkers remember to their sorrow, the four stair, a big job it has been, ways of the station were directly over the subway excavation. Each of these stairways had to be braced. Foundations were made for them by dig-

The building of the New York subway has fur-One of the hardest sections of the subway was in is not so great as the amount excavated and mished 5,943,917 days' labor for all classes of workcarried to sea every year from the new cellars of men, skilled and anskilled. As high as 12,000 men which slid until the houses on the east side of the New York. There is no danger of Manhattan Island have been employed in a single day. That was in street were in danger of collapse. It was here that when work was in Major Ira A. Shaler, the most unfortunate of the subway contractors, was killed just as he had

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face of difficulties next to insurmountable. The sub-The question of building a tunnel under the most car lines, the L road pillars and the enormous dauntless men who bored through so far under-

The engineers determined to build the sewer by the subway was to run through Columbus Circle foundation, filled with concrete and so braced that A six and a half foot circular brick sewer was they held the foundation steady until the subway

The subway runs directly under the Hotel Belof the subway bed. But the columns do not interfere in any way with the subway tracks or stations, although they are entirely distinct from the subway

The tunnel between One Hundred and Fifty-seventh street and Fort George is the longest two-track tunnel in the world with one exception-the Hoosac tunnel. Only two shafts were sunk. Work was prosecuted both ways from these shafts and from either end. The shafts are now utilized for the elevators to the stations on the tunnel level.

Under the Harlem River.

By far the most interesting section of the tunnel from an engineering standpoint is that under the Harlem River. The bed of the river is so soft that tunnelling of the ordinary kind was impossible and a new method had to be devised. Two separate tunnels of circular form, built of cast from and steel, were planned. They were built on shore and sunk into concrete beds built in calssons in pile-inclosed guideways down in the mud of the bottom. The tunnel under the river is dry as a bone.

From start to finish the work was one of difficulty, but these particular instances related above were the ones that presented the most serious obstacles. Not until the people of the city have time to ride through the subway and take careful note of it as they learn to locate themselves will they realize what

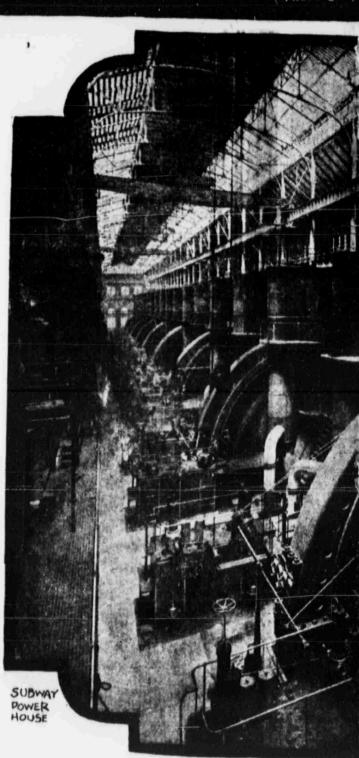
How the Subway Will Set Power for Its Operation.

N addition to the great est Subway in the world New York will junct, the greatest power house in the world.

The building is between Fifty-eighth and Fifty ninth streets and Eleventh ayenue and the North cupy all the space be avenue. It will contain 72 boilers and 12 engines each engine directly con nected to a 5,000 kilowa alternator The plant will develop 100,000 horsepower without the slightest strain on the machinery.

To avoid the danger of a general breakdown of power the boiler-house and generating-room are divided into six sections, each independent of the other. Nothing short of an earthquake could pos sibly render enough of these sections useless paralyze the road.

The boilers are fed au omatically from gigantle coal bunkers rocated under the roof of the building. There are seven bunkers in all, with a combined maximum of 18,000 tons.



Enormous Difficulties That Were Overcome in Subway Construction.

POR THE EVENING WORLD SUBWAY SOUVENIR.

BY S. L. F. DEYO.

Chief Engineer of The Rapid Transit Subway Construction Company.

the subway-enough material to build a pyra- artificial light. nid 300 feet high with a base 900 feet square. subway.

The cities of the worse now provided with subin Europe, and Boston in this country; but the New York subway is the longest. It is the only subway in clude the care of and reconstruction of the sewerthe world that has four tracks. The London subway the gas and water mains, private vaults and the stations, which makes it much harder to ventilate, of the tall buildings.

WO million cubic yards of earth and one million. The London tunnel is lighted artificially throughout, and building up a solid wooden foundation to which cubic yards of rock have been removed from while a great portoin of our system does not require the "L" pillars were riveted.

Reconstructed Sewers.

the sewer to be bulkheaded on the west side and

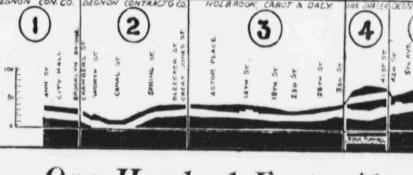
continued in use. A new sewer was constructed on

the east side, running away from the route of the

progress all along the line.

There have been more difficulties to the lineal ways are London and Budapest, Paris and Glasgow foot on the New York subway than on any other railroad work ever undertaken. These difficulties in is much deeper, requiring the use of elevators at all surface railroads, together with the underpinning

ER HOUSE CENTRAL PARK WEST. (8TH AVE.) GRAND CENTRAL NEW YORK CAN NOW HANDLE Diagram 3,100,000 PASSENGERS DAILY. Shows Depths Subway (eventually)...... 600,000 passengers a day Surface lines...... 1,500,000 or Tunnel Elevated system 1,000,000 Along Route.



New York's Great Subway.

I MILE FROM CITY HALL

Company submitted bids. Mr. McDonald's was accepted on Jan. 15, 1900. He offered to construct the tunnel for \$5,000,000, with \$2,750,000 additional for terminals, station sites, &c.

The total cost has been close to \$40,000,000 The money for the construction was loaned by the It is to be repaid with interest in fifty years. The rental for the tunnel is the interest on the bonds and I per cent, additional, the latter payment

Contractor's Heavy Security.

curity for construction, a bond with surety for \$4,-

con are and an additional bond of \$1,000,000 to secure performance of contract.

He organized a construction company, of which August Belmont is president. Another company for the operation of the Subway was organized inside this corporation.

The Interborough Rapid Transit Company has the privilege of operating the road for fifty years, with he option of twenty-five years' renewal at a readjusted rate of rental. When the Subway finally passes into the hands of the people the equipment must be bought by the city at a valuation to be determined by arbitration,

Mr. McDonald sublet the work of construction to thirts en sub-contractors. Ground was broken for the Subway on March 3.

1900, in front of the City Hall by Mayor Robert A. The contractor pledged himself to have the Sub-

The Subway extends from City Hall to Kingsbridge on the west side, and Bronx Park on the east side. The main line from City Hall to Kingsbridge is

street and Broadway to Bronx Park, is 6.97 miles long, making a total mileage of 20.47.

. There are 47.11 miles of single track and sidings, equal to one-third of the distance between New

one every two miles for express trains. There are 48 stations on the entire system, 33 underground, 11 on viaducts, three partly on the surface and partly underground, and one partly on the

At present trains run only to One Hundred and Forty-fifth street. The system will be complete through on the east and west sides in three months. The highest grade is one of 3 per cent, on each side of the tunnel under the Harlem River.

At each station there is a downgrade cent, to accelerate the trains in starting.

Lives Lost in the Work.

In the work of construction 120 lives were lost, the greatest number at one time in the Park avenue explosion, which wrecked the Murray Hill Hotel. The actual time spent in construction was 1,275

Gauged by the number of men employed the working days numbered 5,943,917.

The largest number of men employed in construc-

tion on any one day was 12,000. The average number of men employed per day was

There were 2,000,000 cycle yards of earth and 1,000,000

One Hundred Facts About N 1894 the people of New York voted that the tunnel should be a municipal enterprise to be owned After six years of preliminary work the Rapid Transit Commission advertised for bids on Nov. 15. John H. McDonald and the Onderdonk Construction

contingent in part upon, the earnings of the road in the first ten years,

The contractor deposited \$1,000,000 in each for se-

Van Wyck.

way ready for the people in four and one-half years.

13.50 miles long, with four tracks to Ninety-sixth The east side line from One Hundred and Third

Total...... 3,100,000

Five miles of the system is on viaducts.

York and Albany. The stops average three a mile for local trains and

surface and partly on the viaduct.

Two of the underground stations are reached by elevators, and one of the viaduct strtions is reached by escalators.